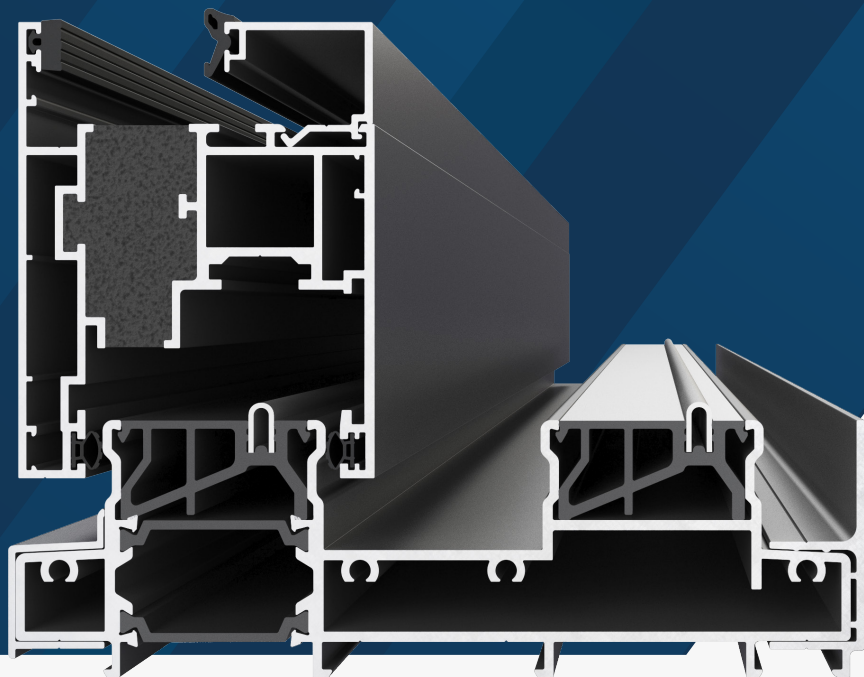


Altegra

WINDOW &
DOOR SYSTEMS



Altegra
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ALI SLIDE PROFILE




Technical data for our Ali
SLIDE profile.

Learn more by visiting altegrawindowanddoorsystems.co.uk

SCOPE



The Ali SLIDE inline sliding door has been designed to meet current and future building regulation, with impressive U values and thermal performances. Ali is an evolved generation of aluminium door systems manufactured in the UK. They combine the long life and low maintenance of powder coated aluminium externally with a patent pending high insulation PUR foam thermal barrier. Ali SLIDE inline sliding doors are capable of accepting glazing up to 52mm thick depending on weight.

MATERIALS

-  All aluminium sections are extruded using Aluminium Alloy 6060 or 6063 T6 to BS EN 755 part 9 2008 or BS EN 12020-2.
-  Polyamide thermal barriers are manufactured in accordance with PA66 GF25.
-  Gaskets are manufactured in accordance with BS3734.

FINISHES

Ali SLIDE inline sliding door sections are available typically in two finishes...

-  Polyester Powder Coating to BS EN12206-1: 2004 Part 1 - painted in house. Surface finish at 40 microns standard, or enhanced to 60 microns for marine environments, in accordance with ISO 9001, ISO 14001 and ISO 18001.
-  Anodised finishes are to BS3897:1991 to a minimum of 25 microns (AA25), supplied in either satin or polished finish in a limited range of colours.

CONSTRUCTION

Ali SLIDE is constructed using mitred corners, joined with mechanical cleats; alignment chevrons assist in clean, accurate mitres.

A proprietary sealant is used on all metal joints in line with good practice.

Weather Rating

Tested to BS6375-1, BS6375-2 and BS6375-3 Annex A

Typical* sizes (standard duty)

Max Door Leaf Width	2000mm
Max Door Leaf Height	2616mm
Max Outerframe Width	Project specific
Max Outerframe Height	2700mm
Max Weight Per Door Leaf	160Kg


*For guidance only - when exceeded please consult our technical department

Glazing

Thickness	28mm - 44mm
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For thicker options please consult our technical department

Average U values

CEN standard - Standard	2000 x 2180mm
 28mm Ali SLIDE Standard Meeting Stile	1.64 W/m ² K

CEN Standard is based on a single and double track configuration. For further U value calculations please contact our technical department.

ENVIRONMENTAL

Ali FOLD, when used on projects involved in a BREEAM assessment, or within the Code for a Sustainable Built Environment and the Code for Sustainable Homes (which therefore involves the Green Guide to specification) can offer significant benefits. For project specific assistance, please email us at trade@altegra.co.uk

Enquire with Altegra

Call 01460 242 400
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Visit www.altegrawindowanddoorsystems.co.uk